



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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314-0002-15
Job Sheet 209345



Part No: 314-0002-15

Job Qty: 1 pcs

Part Name: Bearpaw Iceblade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/20

Job Tracking No:

Due Date: 4/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 314-0002-15 REV.B IPP REV:A 2020.04.24 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Large Fab - Welded Assy-1	1 pcs	4/29/20	4/29/20	0.00	0.08	Large Fab - 1	Z
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
							Large Fab - 12	
120	QC 5	1 pcs	4/29/20	4/29/20	0.00	0.00	QC 5 - 10	DAS 24 9-89
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	



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Container No: S274299



Part: 314-0002-15

Job No: 209345

Serial No/Batch: S274299

Revision: REV.B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/29/20

Plex 4/24/20 12:41 PM dart.lacelle.linda

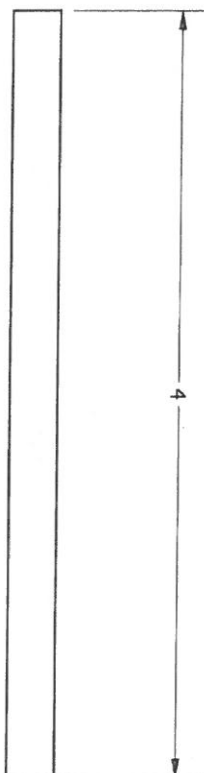
				QC 5 - 82	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/29/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
140	QC 21 - SA	1 pcs	4/29/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - 1- CUT TO LENGHT AND DEBURR Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: <u>W/O</u> 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation		Container
M304R0.250	304 SS Round bar .250	.3600 ft (.36 ea)	110-Large Fab - Welded Assy-1		<u>M/23400</u>
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	M304R0.250	0	0	0	
Part Specifications					
Specifications could not be found.					

NOTES:

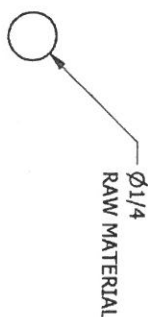
1. INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M 1994, DIMENSIONS AND TOLERANCING.

2. REMOVE ALL BURRS AND SHARP EDGES 0.020" MAX

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	SIZE
1	1	314-0002-15	BEARPAW - ICE BLADE ASSEMBLY	SS304	ANNEALED	ROD 1/4" DIA.



FRONT
SCALE 1 : 1



RIGHT
SCALE 1 : 1

REV		DESCRIPTION		REVISED BY	APPROVED	DATE	THIS DRAWING IS PROPERTY OF HELTOWCART AND MAY NOT BE COPIED OR DISTRIBUTED WITHOUT AUTHORIZATION.		DRAFTED BY: G. LAPORTE		DATE: 2006-04-24	DEFINITION: BEARPAW ICEBLADE		REV
A		INITIAL ISSUE		G. LAPORTE	M. ZGELA	2006-04-24	APPROVED TCCA BY: M. ZGELA		CHECKED BY: G. LAPORTE		DATE: 2006-04-24	DRAWING NUMBER: 314-0002-15		B
B		REMOVED REVISION LETTER FROM P/N		R. B. R.	M. ZGELA	2013-08-09	IF NOT SPECIFIED GENERAL TOLERANCE		DATE: 2006-04-24		DATE: 2006-04-24	SHEET: 1 OF 1		

1/X ± 1/32
X/XX ± 0.010
X/XXX ± 0.005
ANG. ± 1°

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